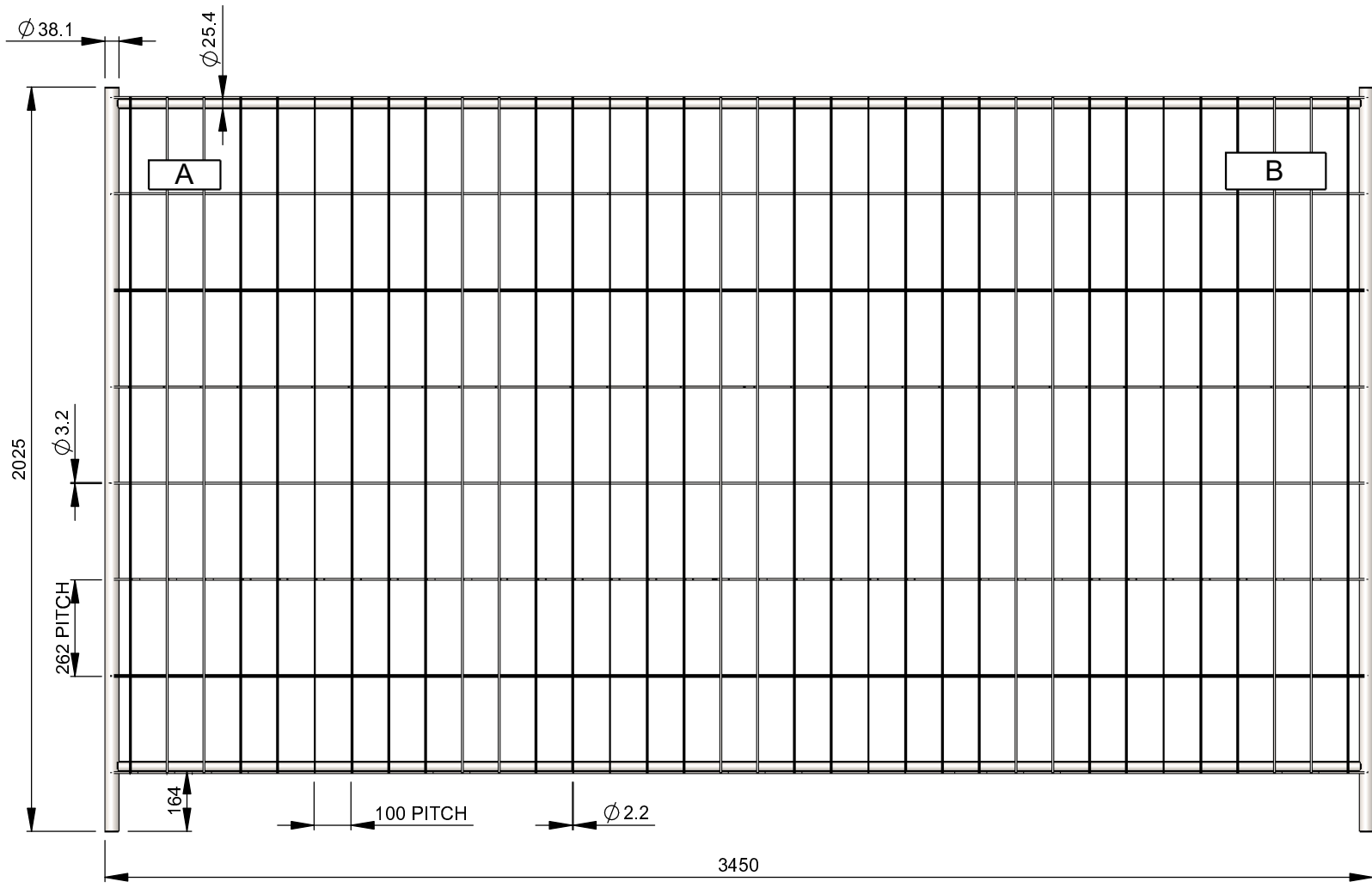


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ALL DIMENSIONS IN MILLIMETRES
REMOVE ALL SHARP EDGES

THIRD ANGLE PROJECTION
DO NOT SCALE DRAWING



10	28/1/16	ISSUED FOR MANUFACTURE	GC	.	.
9	2/3/15	ISSUED FOR MANUFACTURE	GC	.	.
REV	DATE	DESCRIPTION	DRN	CHKD	APPR

PANEL LABEL OPTIONS.
 LABEL TYPE 'A' IS 196mm x 80mm AND IS ALWAYS ON THE LEFT HAND SIDE OF THE PANEL.
 LABEL TYPE 'B' IS 272mm x 100mm AND IS ALWAYS ON THE RIGHT HAND SIDE OF THE PANEL.

TOLERANCES - UNLESS STATED OTHERWISE		
UNTOLERANCED DIMENSIONS	+/- 2mm	
CUTTING LENGTHS	+/- 2mm	
FABRICATION	UP TO 300mm	+/- 1mm
	UP TO 1000mm	+/- 2mm
	1001mm & ABOVE	+/- 3mm
	ANGULAR	+/- 1°
MACHINING	+/- 0.2mm	
GAUGE	+/- 10%	
WEIGHT	+/- 10% (DUE TO MATERIAL PROPERTIES & TOLERANCES)	

TITLE: ST25 STANDARD			
NAME	SIGNATURE	DATE	MATERIAL:
G. CRICK		2/11/7	CARBON STEEL PRE-GALVANISED
FINISH:		NONE	
WEIGHT: 11.2 Kg			

HUCon[®]

Drw / Stockcode No. **05551731** Revision **10**

THE COMPANY RETAIN THE RIGHT TO PERIODICALLY ALTER INFORMATION WITHIN THIS DRAWING SHEET AND WILL ATTEMPT TO NOTIFY ALL PARTIES CONCERNED OF ANY CHANGES AND THE INFORMATION ON THIS SHEET SHOULD NOT BE REPRODUCED WITHOUT THEIR WRITTEN CONSENT.